## INTERNATIONAL SEARCH REPORT

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			~1/JP2004/008152	
A. CLASS IPC 7	SIFICATION OF SUBJECT MATTER B21B27/10			
	to International Patent Classification (IPC) or to both national class	sification and IPC		
B. FIELDS	SEARCHED			
176 /	locumentation searched (classification system followed by classifi B21B			
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C. DOCUM	ENTS CONSIDERED TO BE RELEVANT			
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<b> </b>		Tolorani paodago	Relevant to claim No.	
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° Special cat	legories of cited documents :	are letter desurgent public		
considered to be of particular relevance cited to understand the			shed after the international filing date not in conflict with the application but the principle or theory underlying the	
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citation "O" docume	s cited to establish the publication date of another or or other special reason (as specified) entreferring to an oral disclosure, use, exhibition or	"Y" document of particula cannot be considered	step when the document is taken alone at relevance; the claimed invention ad to involve an inventive step when the led with one or more other such docu—	
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	ectual completion of the international search		international search report	
	5 September 2004	23/09/20		
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk		Authorized officer	Authorized officer	
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Forciniti, M		

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